#### STATE UNIVERSITY OF NEW YORK COLLEGE OF TECHNOLOGY CANTON, NEW YORK



# **COURSE OUTLINE**

SOET 421/BSAD 421 – Six Sigma and Lean Manufacturing

Prepared By: Dr. Charles R. Fenner

CANINO SCHOOL OF ENGINEERING TECHNOLOGY Decision Systems March 2018

- A. <u>TITLE</u>: Six Sigma and Lean Manufacturing
- B. <u>COURSE NUMBER</u>: SOET 421/BSAD 421
- C. <u>CREDIT HOURS</u>: 3
- D. WRITING INTENSIVE COURSE: No
- E. <u>COURSE LENGTH</u>: 15 weeks
- F. <u>SEMESTER(S) OFFERED</u>: Spring

#### G. <u>HOURS OF LECTURE, LABORATORY, RECITATION, TUTORIAL,</u> <u>ACTIVITY</u>: 2 locture hours nor week

3 lecture hours per week

- H. <u>CATALOG DESCRIPTION</u>: This course discusses the origin and implementation of six sigma processes into manufacturing. The course investigates both the management and leadership of successful continuous improvement projects. The course introduces the students to the DMAIC process and applies the DMAIC process to class projects. The course aids in student preparation toward a green belt in six sigma
- I. <u>PRE-REQUISITES/CO-REQUISITES:</u> Pre-requisite(s): MATH 141 (Statistics) BSAD 301 or MECH 350

### J. <u>GOALS (STUDENT LEARNING OUTCOMES)</u>:

By the end of this course, the student will be able to:

Course Objective	Institutional SLO
a. Discuss the history of quality improvement processes	5. Industry,
	Professional,
	-
	Discipline-Specific
	Knowledge and Skills
b. Identify the DMAIC process	5. Industry,
	Professional,
	Discipline-Specific
	Knowledge and Skills
c. Apply the DMAIC process to operational activities	2. Critical Thinking
	5. Industry,
	Professional,
	<b>Discipline-Specific</b>
	Knowledge and skills
d. Apply quantitative and qualitative tools in lean	3. Foundational Skills
manufacturing	
e. Apply DMAIC and lean manufacturing process to	2. Critical Thinking
eliminate variation in customer service.	5. Industry,
	Professional,
	Discipline-Specific
	Knowledge and skills
	INTOWICUZE and SKIIIS

- K. <u>TEXTS</u>: Evans, J. & Davis, B., & Lockwood, A. (2012). An Introduction to Six Sigma and Process Improvement, (2d ed.). New York, NY: Cengage. ISBN: 9781133604587
- L. <u>REFERENCES</u>: Harry, M., & Schroeder, R. (2000). Six Sigma: The Breakthrough Management Strategy Revolutionizing the Worlds Top Corporation. New York: Currency Doubleday
- M. EQUIPMENT: technology enhanced classroom

# N. <u>GRADING METHOD</u>: A-F

**O.** <u>MEASUREMENT CRITERIA/METHODS</u>: Exams, Quizzes, Discussion Boards, Papers and Projects

### P. <u>DETAILED COURSE OUTLINE</u>:

- I. History of Quality Management
  - A. Overview
  - B. Industrial Revolution
  - C. Post War Japan
  - D. Emergency of TQM and Sig Sigma
- II. The DMAIC Process
  - A. Define
  - B. Measure
  - C. Analyze
  - D. Improve
  - E. Control
    - 1. Plan
    - 2. Do
    - 3. Check
    - 4. Act
- III. Six Sigma Tools
  - A. Quantitative Tools
  - B. Qualitative Tools
  - C. Project Management Selection
  - D. Six Sigma in Practice.
- IV Six Sigma and Lean Manufacturing Process Management
  - A. Data Measurement Design
  - B. Data Collection Design
  - C. Goal Setting
- V. Process Analysis and Improvement
  - A. Statistical Analysis
  - B. Human Analysis
  - C. System Analysis
  - D. Process Improvement Tools
    - 1. Kaizan
    - 2. Poka-yoke
    - 3. International Methods
- VI. Process Controls

- A. Statistical Control
- B. Management ControlC. Systemness

# **Q.** Applied Learning:

I. Classroom/Lab